



U.S. Department
of Transportation
**Research and
Special Programs
Administration**

NOV 27 2000

400 Seventh St., S.W.
Washington, D.C. 20590

DOT-E 6686
(TENTH REVISION)

EXPIRATION DATE: March 31, 2002

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: Chilton Products Division
Western Industries, Inc.
Chilton, WI
2. PURPOSE AND LIMITATION:
 - a. This exemption authorizes the transportation in commerce of certain 2.1 gases in non-refillable steel cylinders made in compliance with DOT specification 39, except for seams. This exemption provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein.
 - b. The safety analyses performed in development of this exemption only considered the hazards and risks associated with transportation in commerce.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 173.304.
5. BASIS: This exemption is based on the application of Chilton Products dated January 26, 2000, submitted in accordance with § 107.109.

NOV 27 2000

Continuation of DOT-E 6686 (10th Rev.)

Page 2

6. HAZARDOUS MATERIALS (49 CFR § 172.101):

Proper Shipping Name/ Hazardous Materials Description	Hazard Class/ Division	Identi- fication Number	Packing Group
Methyl acetylene and propadiene mixtures, stabilized	2.1	UN1060	N.A.
Petroleum gases, liquefied	2.1	UN1075	N.A.

7. SAFETY CONTROL MEASURES:

PACKAGING - Packaging prescribed is a non-refillable steel cylinder made in compliance with DOT Specification 39 (§ 178.65), except seams may be of a brazed alloy having a melting point of not lower than 1,000°F and containing not more than sixty percent copper. Each cylinder must be marked "DOT-E 6686" in place of the DOT specification mark "DOT-39".

8. SPECIAL PROVISIONS:

a. A person who is not a holder of this exemption who receives a package covered by this exemption may reoffer it for transportation provided no modifications or changes are made to the package and it is reoffered for transportation in conformance with this exemption and the HMR.

b. A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle, rail freight, cargo vessel.

10. MODAL REQUIREMENTS: A current copy of this exemption must be carried aboard each cargo vessel used to transport packages covered by this exemption.

11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:


- o All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
- o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this exemption, including display of its number, when this exemption has expired or is otherwise no longer in effect.

12. REPORTING REQUIREMENTS: The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (Sections 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In addition, the holder(s) of this exemption must inform the AAHMS, in writing, of any incident involving the package and shipments made under the terms of this exemption.

Issued in Washington, D.C.:



RR Robert A. McGuire
Acting Associate Administrator for
Hazardous Materials Safety

NOV 27 2000

(DATE)

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 20590.
Attention: DHM-31.

The original of this exemption is on file at the above office. Photo reproductions and legible reductions of this exemption are permitted. Any alteration of this exemption is prohibited.

NOV 27 2000

Continuation of DOT-E 6686 (10th Rev.)

Page 4

Copies of exemptions may be obtained from the AAHMS, U.S.
Department of Transportation, 400 7th Street, S.W., Washington,
DC 20590-0001, Attention: Records Center, 202-366-5046.

PO: KFW